

**Safety Data Sheet**  
according to Regulation (EC) No. 1907/2006 (REACH)  
according to Regulation (EU) 2015/830

**FEYCOLOR®**

Article No.: F1146522  
Print date: 12.03.2020  
Version: 2.8

FEYCOPUR Härter 652  
Revision date: 17.01.2019  
Issue date: 17.01.2019

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**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

**1.1. Product identifier**

Article No. (manufacturer/supplier) F1146522  
Trade name/designation FEYCOPUR Härter 652

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

**Relevant identified uses**

Hardener for 2 component polyurethane resins or coatings

**1.3. Details of the supplier of the safety data sheet**

**manufacturer**

FEYCOLOR GmbH  
Maxhuettenstraße 6  
93055 Regensburg

Telephone: 0049 (0)941/60 49 7-0  
Telefax: 0049 (0)941/60 49 7-30  
E-mail info@feycolor.com  
Website: www.feycolor.com

**Dept. responsible for information:**

Department for dangerous goods 0049 (0)941/60 49 7-0  
E-mail (competent person) sd@feycolor.com

**1.4. Emergency telephone number**

Emergency telephone number +49 (0) 700 24 11 21 12 (FCM)  
Österreichische Vergiftungsinformationszentrale +43 (0) 1406 43 43

**SECTION 2: Hazards identification**

**2.1. Classification of the substance or mixture**

**Classification according to Regulation (EC) No 1272/2008 [CLP]**

The mixture is classified as hazardous according to regulation (EC) No 1272/2008 [CLP].

Flam. Liq. 3 / H226	Flammable liquids	Flammable liquid and vapour.
Acute Tox. 4 / H332	Acute toxicity (inhalative)	Harmful if inhaled.
Skin Sens. 1 / H317	Respiratory or skin sensitisation	May cause an allergic skin reaction.
STOT SE 3 / H335	STOT-single exposure	May cause respiratory irritation.

**2.2. Label elements**

**Labelling according to Regulation (EC) No. 1272/2008 [CLP]**

**Hazard pictograms**



**Warning**

**Hazard statements**

H226 Flammable liquid and vapour.  
H332 Harmful if inhaled.  
H317 May cause an allergic skin reaction.  
H335 May cause respiratory irritation.

**Precautionary statements**

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P241 Use explosion-proof electrical equipment.  
P280 Wear protective gloves and eye/face protection.  
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].  
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
P308 + P313 IF exposed or concerned: Get medical advice/attention.  
P405 Keep locked up.  
P501 Dispose of contents/container to industrial incineration plant.

**Hazard components for labelling**

1,6-Hexamethylene diisocyanate homopolymer  
hexamethylene-di-isocyanate

**Supplemental Hazard information (EU)**

EUH204 Contains isocyanates. May produce an allergic reaction.

**2.3. Other hazards**

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The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

**SECTION 3: Composition / information on ingredients**

3.2. **Mixtures**

**Description**

**Classification according to Regulation (EC) No 1272/2008 [CLP]**

EC No. CAS No. INDEX No.	REACH No. Designation classification: // Remark	Wt %
500-060-2 28182-81-2	01-2119485796-17 1,6-Hexamethylene diisocyanate homopolymer Acute Tox. 4 H332 / Skin Sens. 1 H317 / STOT SE 3 H335	50 < 100
204-658-1 123-86-4 607-025-00-1	01-2119485493-29 n-butyl acetate Flam. Liq. 3 H226 / STOT SE 3 H336	12,5 < 20
212-485-8 822-06-0 615-011-00-1	01-2119457571-37 hexamethylene-di-isocyanate Acute Tox. 4 H302 / Acute Tox. 2 H330 / Skin Irrit. 2 H315 / Eye Irrit. 2 H319 / Resp. Sens. 1 H334 / Skin Sens. 1 H317 / STOT SE 3 H335 Specific concentration limit (SCL): Resp. Sens. 1 H334 >= 0,5 / Skin Sens. 1 H317 >= 0,5	0,1 < 0,3

**Additional information**

Full text of classification: see section 16

**SECTION 4: First aid measures**

4.1. **Description of first aid measures**

**General information**

Symptoms may develop several hours following exposure; medical observation therefore necessary for at least 48 hours. In case of irregular breathing or respiratory arrest provide artificial respiration.

**In case of inhalation**

Remove casualty to fresh air and keep warm and at rest. If unconscious place in recovery position and seek medical advice.

**Following skin contact**

Take off immediately all contaminated clothing. After contact with skin, wash immediately with plenty of water and soap. Do not use solvents or thinners.

**After eye contact**

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Seek medical advice immediately.

**After ingestion**

If swallowed, rinse mouth with water (only if the person is conscious). Seek medical advice immediately. Keep victim calm. Do NOT induce vomiting.

4.2. **Most important symptoms and effects, both acute and delayed**

In all cases of doubt, or when symptoms persist, seek medical advice.

4.3. **Indication of any immediate medical attention and special treatment needed**

First Aid, decontamination, treatment of symptoms.

**SECTION 5: Firefighting measures**

5.1. **Extinguishing media**

**Suitable extinguishing media**

alcohol resistant foam, carbon dioxide, Powder, spray mist, (water)

**Unsuitable extinguishing media**

strong water jet

5.2. **Special hazards arising from the substance or mixture**

In case of fire may be liberated: Nitrogen oxides (NOx), Carbon monoxide, Hydrogen cyanide (hydrocyanic acid)

5.3. **Advice for firefighters**

Use suitable breathing apparatus. Cool closed containers that are near the source of the fire. Do not allow water used to

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extinguish fire to enter drains, ground or waterways.

#### **SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Keep away from sources of ignition. Ventilate affected area. Do not breathe vapours. Use personal protection equipment.

**6.2. Environmental precautions**

Do not allow to enter into surface water or drains. If the product contaminates lakes, rivers or sewages, inform competent authorities in accordance with local regulations.

**6.3. Methods and material for containment and cleaning up**

Isolate leaked material using non-flammable absorption agent (e.g. sand, earth, vermiculit, diatomaceous earth) and collect it for disposal in appropriate containers in accordance with the local regulations (see section 13). Use appropriate container to avoid environmental contamination. Fouled surfaces must be immediately cleaned with suitable solvents, Useable as such (flammable): water 45 vol.% ethanol or i-propanol 50 vol. % ammonia solution (density= 0.88) 5 vol.%

Alternative (non-flammable): sodium carbonate 5 vol.% water 95 vol.%.

Take up spilled residuals with the same agent and leave them for a few days in unclosed containers until there is no further reaction. Then, close the containers and dispose of them in accordance with the regulations for waste removal (refer to section 13).

**6.4. Reference to other sections**

Observe protective provisions (see section 7 and 8).

#### **SECTION 7: Handling and storage**

People who suffer from skin sensitization problems, asthma, allergies, chronic or recurring respiratory illnesses should not be deployed in any process using this preparation.

People who spray this preparation should have regular pulmonary function tests.

**7.1. Precautions for safe handling**

**Advices on safe handling**

Avoid formation of flammable and explosive vapour concentrations in the air and exceeding the exposure limit values. Only use the material in places where open light, fire and other flammable sources can be kept away. Electrical equipment must be protected meeting the accepted standard. Product may become electrostatically charged. Provide earthing of containers, equipment, pumps and ventilation facilities. Anti-static clothing including shoes are recommended. Floors must be electrically conductive. Be careful when opening used containers (excess pressure). Precautionary measures should be taken in order to reduce strain from humidity or water: CO<sub>2</sub> is formed which may produce excess pressure in closed containers. Keep away from heat sources, sparks and open flames. Use only spark proof tools. Avoid contact with skin, eyes and clothes. Do not inhale dusts, particulates and spray mist when using this preparation. Avoid respiration of swarf. When using do not eat, drink or smoke. Personal protection equipment: refer to section 8. Do not empty containers with pressure - no pressure vessel! Always keep in containers that correspond to the material of the original container. Follow the legal protection and safety regulations.

**Further information**

Vapours are heavier than air. Vapours form explosive mixtures with air.

**7.2. Conditions for safe storage, including any incompatibilities**

**Requirements for storage rooms and vessels**

Storage in accordance with the Ordinance on Industrial Safety and Health (BetrSivO). Soils have to conform to the "Guidelines for avoidance of ignition hazards due to electrostatic charges (TRBS 2153)".

**Hints on joint storage**

Do not store together with: Reducing agent, Acids, Alkali (lye)

**Further information on storage conditions**

Take care of instructions on label. Store in a well-ventilated and dry room at temperatures between 15 °C and 30 °C. Protect from heat and direct sunlight. Keep container tightly closed. Remove all sources of ignition. Smoking is forbidden. Access only for authorised persons. Store carefully closed containers upright to prevent any leaks. Keep container tightly closed.

**7.3. Specific end use(s)**

Observe technical data sheet.

#### **SECTION 8: Exposure controls/personal protection**

People who suffer from skin sensitization problems, asthma, allergies, chronic or recurring respiratory illnesses should not be deployed in any process using this preparation.

People who spray this preparation should have regular pulmonary function tests.

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**8.1. Control parameters**

**Occupational exposure limit values:**

n-butyl acetate

INDEX No. 607-025-00-1 / EC No. 204-658-1 / CAS No. 123-86-4

MEL/OES, TWA: 724 mg/m<sup>3</sup>; 150 ppm

MEL/OES, STEL: 966 mg/m<sup>3</sup>; 200 ppm

**Additional information**

TWA : long-term occupational exposure limit value

STEL : short-term occupational exposure limit value

Ceiling : peak limitation

**8.2. Exposure controls**

Provide good ventilation. This can be achieved with local or room suction. When spraying, wear self-contained breathing apparatus. For other tasks a suitable respiratory system must be used, if local and room suction is not sufficient for keeping aerosol and solvent vapour concentration below the exposure limit values. (refer to Personal protection equipment.)

**Personal protection equipment**

**Respiratory protection**

If concentration of solvents is beyond the occupational exposure limit values, approved and suitable respiratory protection must be used. Observe the wear time limits according GefStoffV in combination with the rules for using respiratory protection apparatus (BGR 190). Use only respiratory protection equipment with CE-symbol including four digit test number.

**Hand protection**

For prolonged or repeated handling the following glove material must be used: NBR (Nitrile rubber)

Thickness of the glove material 0,7 mm; Breakthrough time (maximum wearing time) 60 min.

Observe the instructions and details for use, storage, maintenance and replacement provided by the protective glove manufacturer. Penetration time of glove material depending on intensity and duration of exposure to skin. Recommended glove articles EN ISO 374

Barrier creams can help protecting exposed skin areas. In no case should they be used after contact.

**Eye/face protection**

Wear closely fitting protective glasses in case of splashes.

**Body protection**

Wear antistatic clothing of natural fibers (cotton) or heat resistant synthetic fibers.

**Protective measures**

After contact clean skin thoroughly with water and soap or use appropriate cleanser.

**Environmental exposure controls**

Do not allow to enter into surface water or drains. See section 7. No additional measures necessary.

**SECTION 9: Physical and chemical properties**

**9.1. Information on basic physical and chemical properties**

**Appearance:**

**Physical state:**

**Liquid**

**Colour:**

**refer to label**

**Odour:**

**characteristic**

**Odour threshold:**

**not determined**

**pH at 20 °C:**

**not determined**

**Melting point/freezing point:**

**not applicable**

**Initial boiling point and boiling range:**

**124 °C**

Source: n-butyl acetate

**Flash point:**

**27 °C**

**Evaporation rate:**

**not determined**

**flammability**

**Burning time (s):**

**not determined**

**Upper/lower flammability or explosive limits:**

**Lower explosion limit:**

**3 Vol-%**

**Upper explosion limit:**

**10,4 Vol-%**

Source: n-butyl acetate

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<b>Vapour pressure at 20 °C:</b>	<b>2,204 mbar</b>
<b>Vapour density:</b>	<b>not determined</b>
<b>Relative density:</b>	
<b>Density at 20 °C:</b>	<b>1,10 g/cm³</b>
<b>Solubility(ies):</b>	
<b>Water solubility (g/L) at 20 °C:</b>	<b>insoluble</b>
<b>Partition coefficient: n-octanol/water:</b>	<b>see section 12</b>
<b>Auto-ignition temperature:</b>	<b>390 °C</b> Source: n-butyl acetate
<b>Decomposition temperature:</b>	<b>not applicable</b>
<b>Viscosity at 20 °C:</b>	<b>60 s 4 mm</b> Method: DIN 53211
<b>Explosive properties:</b>	<b>not applicable</b>
<b>Oxidising properties:</b>	<b>not applicable</b>
9.2. <b>Other information</b>	
<b>Solid content (%):</b>	<b>81,00 Wt %</b>
<b>solvent content:</b>	
<b>Organic solvents:</b>	<b>19,00 Wt %</b>
<b>Water:</b>	<b>0,00 Wt %</b>
<b>Solvent separation test (%):</b>	<b>&lt; 3 Wt % (ADR/RID)</b>

#### SECTION 10: Stability and reactivity

##### 10.1. Reactivity

No further relevant information available.

##### 10.2. Chemical stability

Stable when applying the recommended regulations for storage and handling. Further information on correct storage: refer to section 7.

##### 10.3. Possibility of hazardous reactions

No known hazardous reactions.

##### 10.4. Conditions to avoid

Stable when applying the recommended regulations for storage and handling. Further information on correct storage: refer to section 7. Hazardous decomposition byproducts may form with exposure to high temperatures.

##### 10.5. Incompatible materials

No further relevant information available.

##### 10.6. Hazardous decomposition products

Hazardous decomposition byproducts may form with exposure to high temperatures.e.g.:carbon dioxide, carbon monoxide, Hydrogen chloride (HCl), Hydrogen cyanide (hydrocyanic acid), Nitrogen oxides (NOx)

#### SECTION 11: Toxicological information

Classification according to Regulation (EC) No 1272/2008 [CLP]

##### 11.1. Information on toxicological effects

###### Acute toxicity, calculated:

ATEmix calculated, inhalative (vapours): 14 mg/l

###### Acute toxicity

Harmful if inhaled.

n-butyl acetate

oral, LD50, Rat: 14000 mg/kg

inhalative (vapours), LC50, Rat: > 21 mg/l (4 h)

1,6-Hexamethylene diisocyanate homopolymer

inhalative (vapours), LC50, Rat (4 h)

Harmful if inhaled.

**Skin corrosion/irritation; Serious eye damage/eye irritation**

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Based on available data, the classification criteria are not met.

**Respiratory or skin sensitisation**

May cause an allergic skin reaction.

1,6-Hexamethylene diisocyanate homopolymer

Skin:

May cause an allergic skin reaction.

**CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**

Based on available data, the classification criteria are not met.

**STOT-single exposure; STOT-repeated exposure**

May cause respiratory irritation.

n-butyl acetate

Specific target organ toxicity (single exposure), drowsiness

May cause drowsiness or dizziness.

1,6-Hexamethylene diisocyanate homopolymer

Specific target organ toxicity (single exposure), Irritation

May cause respiratory irritation.

**Aspiration hazard**

Based on available data, the classification criteria are not met.

**Practical experience/human evidence**

Inhaling of solvent components above the MWC-value can lead to health damage, e.g. irritation of the mucous membrane and respiratory organs, as well as damage to the liver, kidneys and the central nerve system. Indications for this are: headache, dizziness, fatigue, amyosthenia, drowsiness, in serious cases: unconsciousness. Solvents may cause some of the aforementioned effects through skin resorption. Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in non-allergic contact dermatitis and/or absorption through skin. Splashing may cause eye irritation and reversible damage. Because of the isocyanate components' properties of this and with consideration of similar preparations the following applies: This mixture may cause acute irritation and/or sensitization of airways which lead to tightness in thorax, short-breath and asthmatic complaints. After sensitization even concentrations below the exposure limit values may cause asthma. Repeated inhaling can lead to permanent illness of the respiratory tract.

**Overall Assessment on CMR properties**

The ingredients in this mixture do not meet the criteria for classification as CMR category 1A or 1B according to CLP.

**SECTION 12: Ecological information**

Classification according to Regulation (EC) No 1272/2008 [CLP]

Do not allow to enter into surface water or drains.

**12.1. Toxicity**

Based on available data, the classification criteria are not met.

**Long-term Ecotoxicity**

Toxicological data are not available.

**12.2. Persistence and degradability**

No information available.

**12.3. Bioaccumulative potential**

No information available.

**Bioconcentration factor (BCF)**

No information available.

**12.4. Mobility in soil**

No information available.

**12.5. Results of PBT and vPvB assessment**

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

**12.6. Other adverse effects**

No information available.

**SECTION 13: Disposal considerations**

**13.1. Waste treatment methods**

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**Appropriate disposal / Product Recommendation**

Do not allow to enter into surface water or drains. Handle contaminated packages in the same way as the substance itself. This material and its container must be disposed of in a safe way. Waste disposal according to directive 2008/98/EC, covering waste and dangerous waste.

**List of proposed waste codes/waste designations in accordance with EWC**

080111\* Waste paint and varnish containing organic solvents or other dangerous substances

\*Hazardous waste according to Directive 2008/98/EC (waste framework directive).

**Appropriate disposal / Package Recommendation**

Non-contaminated packages may be recycled. Vessels not properly emptied are special waste.

**SECTION 14: Transport information**

**14.1. UN number**

UN 1263

**14.2. UN proper shipping name**

Land transport (ADR/RID):

Paint related material

Sea transport (IMDG):

PAINT RELATED MATERIAL

Air transport (ICAO-TI / IATA-DGR):

Paint related material

**14.3. Transport hazard class(es)**

Land transport (ADR/RID):

"No good according class 3"  
containers > 450 l = class 3

Sea transport (IMDG)

3

for packages < 30 litres:

Transport in accordance with 2.3.2.5 of the IMDG Code

Air transport (ICAO-TI / IATA-DGR)

3

**14.4. Packing group**

III

**14.5. Environmental hazards**

Land transport (ADR/RID)

not applicable

Marine pollutant

not applicable

**14.6. Special precautions for user**

Transport always in closed, upright and safe containers. Make sure that persons transporting the product know what to do in case of an accident or leakage.

Advices on safe handling: see parts 6 - 8

**Further information**

**Land transport (ADR/RID)**

tunnel restriction code

D/E

**Sea transport (IMDG)**

EmS-No.

F-E, S-E

**14.7. Transport in bulk according to Annex II of Marpol and the IBC Code**

not applicable

**SECTION 15: Regulatory information**

**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

**EU legislation**

**Directive 2010/75/EU on industrial emissions**

VOC-value (in g/L): 209

**National regulations**

**Restrictions of occupation**

Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.

Observe restrictions to employment for juvenils according to the 'juvenile work protection guideline' (94/33/EC).

**Other regulations, restrictions and prohibition regulations**

**15.2. Chemical Safety Assessment**

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**For the following substances of this mixture a chemical safety assessment has been carried out:**

EC No. CAS No.	Designation	REACH No.
500-060-2 28182-81-2	1,6-Hexamethylene diisocyanate homopolymer	01-2119485796-17
204-658-1 123-86-4	n-butyl acetate	01-2119485493-29
212-485-8 822-06-0	hexamethylene-di-isocyanate	01-2119457571-37

**SECTION 16: Other information**

**Full text of classification in section 3:**

Acute Tox. 4 / H332	Acute toxicity (inhalative)	Harmful if inhaled.
Skin Sens. 1 / H317	Respiratory or skin sensitisation	May cause an allergic skin reaction.
STOT SE 3 / H335	STOT-single exposure	May cause respiratory irritation.
Flam. Liq. 3 / H226	Flammable liquids	Flammable liquid and vapour.
STOT SE 3 / H336	STOT-single exposure	May cause drowsiness or dizziness.
Acute Tox. 4 / H302	Acute toxicity (oral)	Harmful if swallowed.
Acute Tox. 2 / H330	Acute toxicity (inhalative)	Fatal if inhaled.
Skin Irrit. 2 / H315	Skin corrosion/irritation	Causes skin irritation.
Eye Irrit. 2 / H319	Serious eye damage/eye irritation	Causes serious eye irritation.
Resp. Sens. 1 / H334	Respiratory or skin sensitisation	May cause allergy or asthma symptoms or breathing difficulties if inhaled.

**Classification procedure**

Classification for mixtures and used evaluation method according to regulation (EC) No 1272/2008 [CLP]

Flam. Liq. 3	Flammable liquids	On basis of test data.
Acute Tox. 4	Acute toxicity (inhalative)	Calculation method.
Skin Sens. 1	Respiratory or skin sensitisation	Calculation method.
STOT SE 3	STOT-single exposure	Calculation method.

**Abbreviations and acronyms**

ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
OEL	Occupational Exposure Limit Value
BLV	Biological Limit Value
CAS	Chemical Abstracts Service
CLP	Classification, Labelling and Packaging
CMR	Carcinogenic, Mutagenic and Reprotoxic
DIN	German Institute for Standardization / German industrial standard
DNEL	Derived No-Effect Level
EAKV	European Waste Catalogue Directive
EC	Effective Concentration
EC	European Community
EN	European Standard
IATA-DGR	International Air Transport Association – Dangerous Goods Regulations
IBC Code	International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
ICAO-TI	International Civil Aviation Organization Technical Instructions for the Safe Transport of Dangerous Goods by Air
IMDG Code	International Maritime Code for Dangerous Goods
ISO	International Organization for Standardization
LC	Lethal Concentration
LD	Lethal Dose
MARPOL	Maritime Pollution: The International Convention for the Prevention of Pollution from Ships
OECD	Organisation for Economic Cooperation and Development
PBT	persistent, bioaccumulative, toxic
PNEC	Predicted No Effect Concentration
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
UN	United Nations
VOC	Volatile Organic Compounds
vPvB	very persistent and very bioaccumulative

**Further information**



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Classification according to Regulation (EC) No 1272/2008 [CLP]

The information supplied on this safety data sheet complies with our current level of knowledge as well as with national and EU regulations. Without written approval, the product must not be used for purposes different from those mentioned in chapter 1. It is always the user's duty to take any necessary measures for meeting the requirements laid down by local rules and regulations. The details in this safety data sheet describe the safety requirements of our product and are not to be regarded as guaranteed attributes of the product.